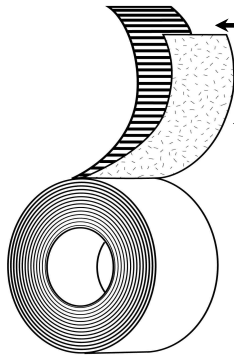


# 654U-74

## Low-Surface Energy (LSE) & Low VOC Transfer Tape



Release Liner

Liner:

74# Polycoated Kraft

Adhesive

Adhesive:

Acrylic (I626)

Specifications:

Various Automotive Specs

### Applications

- Bonding foam to rigid and flexible plastics
- Laminating and mounting to ABS, powder-coated paints, TPO, PE, PP, PET, and many low-surface energy materials
- Excellent foam bonding properties
- Low VOC bonding applications

### Features

### Benefits

- Acrylic Adhesive
- 74# Kraft Liner
- Quick initial tack
- Low fogging, low flammability
- High peel and shear properties
- Excellent high and low temperature performance
- Conformable and good dimensional stability

### Typical Test Values

	Standard UOM	Metric UOM	Test Method
Thickness (Carrier & Adhesive)	4.0 mils	0.102 mm	PSTC 133
Liner Thickness	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel (Air Side)	68 oz/in	7.44 N/cm	PSTC 101 Mod - 1 mil PET
Loop Tack	98 oz/in	10.72 N/cm	PSTC 16
Shear Strength	>7 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 375 °F	-34 to 191 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F  
Standard Shelf Life: 12 months from date of shipment

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