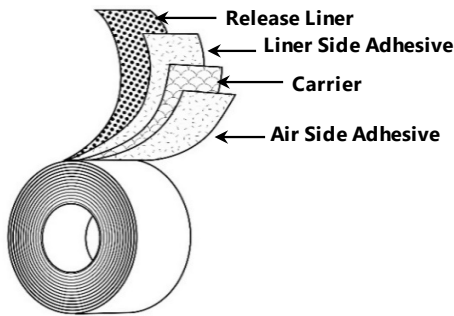


Double-Coated Tape



Liner:	74# Polycoated Kraft
Liner Side Adhesive:	Rubber (I918)
Backing/Carrier:	0.5 mil PET Film
Air Side Adhesive:	Rubber (I918)

Applications

- Extremely aggressive for bonding to a broad variety of substrates

Features	Benefits
<ul style="list-style-type: none"> Rubber-Based Adhesive 	<ul style="list-style-type: none"> Exceptional peel strength High tack and good shear properties
<ul style="list-style-type: none"> Polyester Film Carrier 	<ul style="list-style-type: none"> Support for aid in processing and application Conformable
<ul style="list-style-type: none"> 74# Kraft Liner 	<ul style="list-style-type: none"> Conformable and good dimensional stability

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Overall Thickness (w/liner)	11.0 mils	0.279 mm	PSTC 133
Air-Side Adhesive Thickness	2.5 mils	0.064 mm	PSTC 133
Carrier Thickness	0.5 mils	0.013 mm	PSTC 133
Liner Side Adhesive Thickness	2.5 mils	0.064 mm	PSTC 133
Liner Thickness	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel (Air Side)	190 oz/in	20.79 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Liner Side)	185 oz/in	20.24 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Air Side)	340 oz/in	37.20 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Adhesion to Steel (Liner Side)	315 oz/in	34.46 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Shear Strength	14 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	30 to 150 °F	-1 to 66 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

The information presented herein was prepared at VYBOND GROUP, INC. (Vybond Group, Inc. 2320 Bowling Green Road, Franklin, KY 42134) by qualified technical personnel. To VYBOND'S knowledge, it is true and accurate.

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