

## Double-Coated Product Summary Sheet

Product	Adhesive Code	Adhesive				Carrier (Web)	Liner Options	Notes		
		Type		Caliper						
		Liner Side	Air Side	Liner Side	Air Side					
RUBBER	3175M	Rubber	Rubber	1.3	1.5	1/2 mil PET	60# PC	General Purpose, Economical, PUR Foam, Felt and more		
	5000M	1915 / 1917	Rubber	Rubber	1.3	1.5	1/2 mil PET		74#PC, 80#DK, 12PT	
	4132M	1923	Rubber	Rubber	1.2	2.0	1/2 mil PET		80# SCK, 74# PCK, 12PT	Versatile adhesive for general purpose bonding.
	4148M	1923/1924	Rubber	Rubber	1.4	1.8	1/2 mil PET		80# SCK, 74# PCK	Differentially coated. Air-side adhesive designed for hard-to-bond foams.
	4787M	1918	Rubber	Rubber	2.4	2.4	1/2 mil PET		74# PC	High Tack; Rubbers & Sponges, EPDM
ACRYLIC	2016M	1640 / 1627	Acrylic	Acrylic	1.5	2.5	1/2 mil PET	74# PC	Crushed EPDM	
	2019M	1640	Acrylic	Acrylic	3.2	3.2	1.5 mil PET	74# PC	Heavy Mass, Hard-To-Bond to Surfaces, CMP Pads	
	154M	1659	Acrylic	Acrylic	1.3	1.3	1/2 mil PET	55# DK, 74# PC, 12PT	General purpose acrylic. Suitable for a variety of medium and high surface energy materials.	
	156M		Acrylic	Acrylic	2.0	2.0	1/2 mil PET	55# DK, 74# PC, 12PT		
	254M	1630	Acrylic	Acrylic	1.3	1.3	1/2 mil PET	55# DK; 74# PC; 12PT	Plasticizer Resistant; Vinyls, Name Plates, Splicing	
	256M		Acrylic	Acrylic	2.0	2.0	1/2 mil PET	55# DK; 74# PC; 12PT		
	33M7H	1607	Acrylic	Acrylic	1.9	1.9	1/2 mil PET	76# PC, 80# SCK	High Tack/Peel. Excellent anchorage for foam & plastic.	
	488M	1631	Acrylic	Acrylic	3.5	3.5	1 mil PET	4 Mil Blue Polypropylene	 High Tack / High Shear / Heavy Mass LSE Adhesive	
	654M	1626	Acrylic	Acrylic	2.0	2.0	1/2 mil PET	74# PC, 12 PT		
	654T		Acrylic	Acrylic	5 mil Adhesive & Carrier		Tissue	74# PC, 12 PT	Excellent foam bonding adhesive. Very conformable	
RUBBER/ACRYLIC	4377M	1916/1639	Rubber	Acrylic	1.4	1.3	1/2 mil PET	74# PCK, 12PT	S: Excellent Foam bonding. Contains a <b>biostatic</b> additive. L/S: High tack, heat-resistant rubber adhesive for LSE and mica-filled PP.	
	4380M		Rubber	Acrylic	1.6	1.9	1/2 mil PET	12PT		Higher caliper version of 4377M.
	4379M	1924/1639	Rubber	Acrylic	1.8	1.3	1/2 mil PET	74# PC, 12PT	A/S: Excellent Foam bonding. Contains a <b>biostatic</b> additive. L/S: High tack, heat-resistant rubber adhesive for LSE and mica-filled PP.	
	4390M		Rubber	Acrylic	1.8	1.9	1/2 mil PET	74# PC, 12PT		Higher caliper version of 4379M.
	5750M	1644	Acrylic	Acrylic	1.5	1.5	1/2 mil PET	55# SCK	 High temperature applications. Bonding to thermal insulation materials.	
	5944M	1915/1623	Rubber	Acrylic	1.3	1.5	1/2 mil PET	74# PC, 12PT	Sponges/Rubbers (Neoprene)	
PERMANENT/REMOVABLE	3403H-P	1614/1605	Acrylic	Acrylic	0.5	1.7	1/2 mil PET	158lb NAT PC	A/S: Good adhesion to foam. L/S Low Peel.	
	8311M	1628/1632	Acrylic	Acrylic	1.0	1.2	1/2 mil PET	74# PC	A/S Perm; L/S Removable	

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DC FOAM	6181	Rubber	Rubber	2.0	2.0	1/32" PE Foam			
	4281	1920	Rubber	Rubber	2.0	2.0	1/16" PE Foam	60# DK White foam (also available in Black color) Mounting, Cushioning, Gap Filling, Excellent Quick Stick 1-Side Coated Foam Products also available	
	4481	Rubber	Rubber	2.0	2.0	1/8" PE Foam			
GLAZING	GTB/ GTW 192	Acrylic	Acrylic	2.0	2.0	1/32" PE Foam	4 mil PP Blue Film Glazing Tape Bonding Irregular Surface; Cushioning; Shock & Vibration Absorbance	W = White B = Black	
	GTB/ GTW 292	1636	Acrylic	Acrylic	2.0	2.0			1/16" PE Foam
	GTB/ GTW 492	Acrylic	Acrylic	2.0	2.0	1/8" PE Foam			

## Transfer Product Summary Sheet

Product	Adhesive Code	Caliper (mils)	Liner Options	Notes
RUBBER	6403	1918	3.0	12PT High Tack; High Peel
	7336A	1917	1.4	74# PC PUR & XLPE foams. Perfect for low stress applications.
ACRYLIC	652		2.0	74# PC
	653	1626	3.0	74# PC 
	654U		4.0	74# PC, 12PT Foam-to-Foam. Low surface energy bonding. Low VOC.
	655		4.5	74# PC
	728	1630	2.0	80# DK Plasticizer-Resistant
	730		3.0	80# DK
	722	1659	2.0	80# DK General purpose acrylic. Suitable for a variety of medium and high surface energy materials.
	733		3.0	80# DK
	5752U		2.0	
	5753U	1644	3.0	74# PC Thermal protection. Excellent heat resistance.
	5754U		4.0	
	7511	1634	4.8	80# DK, 12PT Some repositionability; High ultimate Bond
	7744	1627	3.8	74# PC High Tack; High Peel and shear. Good heat, chemical and plasticizer resistance.
	7832	1639	2.0	74# PC 
	7834		4.0	Foam-to-Foam; Contains <b>Biostatic</b> .

### Legend

- L/S = Liner side (user side)
- SCK = Supercalendered Kraft
- = Low Volatile Organic Compounds
- Biostatic = Prevents Microbial Growth
- A/S = Air side (exposed/unwind)
- PC = Polycoated Liner
- = Low Surface Energy Bonding
- Caliper (Adhesive Thickness) in Mills [Nominal Values]
- DK = Densified Kraft Liner
- EPS = Expanded Polystyrene
- = Polyurethane
- = High Heat Resistant
- 12PT = 12 PT (~11 mil) PC Board Liner
- PP = Polypropylene

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