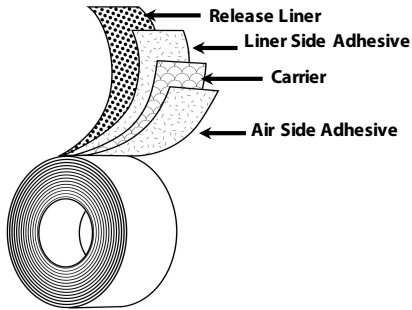


Differential Double-Coated Polyester Film Tape



- Liner:** 12pt Polycoated Kraft
- Liner Side Adhesive:** Rubber (I916)
- Backing/Carrier:** 0.5 mil PET Film
- Air Side Adhesive:** Acrylic (I639)
- Specifications:** Chrysler PF-10770(NC); GM3622M Type IV, Cycle E; GM3607M Type I, Ford ESA-M11P19-A, ESB-M3G76-B2, ESB-M11P8-A, ESH-M11P19-B, WSF-M11P8-A2; Delphi SD2-324 4.3.4

Applications

- Bonding to a variety of ether, ester, and low perm urethane foams
- LSE bonding including mica-filled polypropylene

Features

- Acrylic Adhesive
- Polyester Film Carrier
- Rubber Adhesive
- 12pt Board Liner

Benefits

- Excellent heat resistance
- Low fogging (tested at 24 hrs, 200 °F)
- Biostatic additive resists microbial growth
- Support for aid in processing and application
- Conformable
- High tack
- Heat-resistant
- Rigid liner facilitates processing and application

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Overall Thickness (w/liner)	15.3 mils	0.389 mm	PSTC 133
Air-Side Adhesive Thickness	1.9 mils	0.048 mm	PSTC 133
Carrier Thickness	0.5 mils	0.013 mm	PSTC 133
Liner Side Adhesive Thickness	1.6 mils	0.041 mm	PSTC 133
Liner Thickness	11.3 mils	0.287 mm	PSTC 133
Adhesion to Steel (Air Side)	50 oz/in	5.47 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Liner Side)	94 oz/in	10.28 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Air Side)	120 oz/in	13.13 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Adhesion to Steel (Liner Side)	160 oz/in	17.50 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Shear Strength (Room Temp)	7 days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	30 to 180 °F	-1 to 82 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F
Standard Shelf Life: 12 months from date of shipment

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