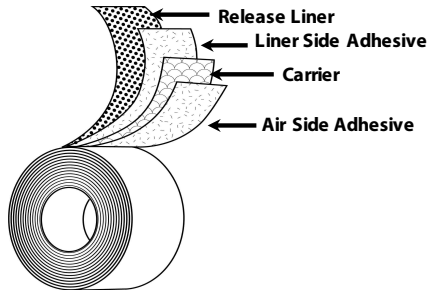


Double-Coated Foam Tape



Liner: 74# Polycoated Kraft

Liner Side Adhesive: Rubber (I920)

Backing/Carrier: 4lb Density White Closed-Cell Cross-Linked PE Foam

Air Side Adhesive: Rubber (I920)

Applications

- Mounting signs, wire clips, moldings, reflectors, molded and extruded plastics, hardware, etc.

Features	Benefits
• Rubber Adhesive	• Moderate tack
• PE Foam Carrier	• Excellent shear strength
• 74# Polycoated Kraft Liner	• Bonds well to certain LSE substrates
	• Facilitates gap filling for bonding to irregular surfaces
	• Closed cell foam resists water/oil absorption
	• Conformable and good dimensional stability

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Overall Thickness (w/liner)	41.5 mils	1.054 mm	PSTC 133
Air-Side Adhesive Thickness	2.0 mils	0.051 mm	PSTC 133
Carrier Thickness	32.0 mils	0.813 mm	PSTC 133
Liner Side Adhesive Thickness	2.0 mils	0.051 mm	PSTC 133
Liner Thickness	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel (Cohesive)	160 oz/in	17.50 N/cm	PSTC 101 Mod - 1 mil PET
Shear Strength	>14 Days no creep		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	30 to 150 °F	-1 to 66 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F
Standard Shelf Life: 12 months from date of shipment

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