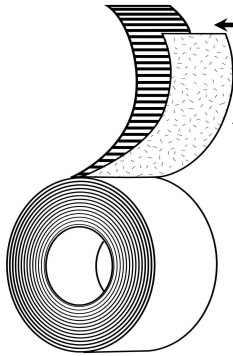


## Acrylic Transfer Tape



Release Liner

Liner:

74# Polycoated Kraft Liner

Adhesive

Adhesive:

Acrylic (I639)

### Applications

- Laminating and bonding to ether and ester foams and low-perm urethane foams
- Applications requiring higher heat resistance
- Applications requiring resistance to microbial growth

### Features

- Acrylic Adhesive
- 74# Polycoated Kraft Liner

### Benefits

- Excellent adhesion to a wide variety of substrates
- Engineered for foam-to-foam bonding
- High temperature resistance
- Good shear strength
- Resistance to plasticizers
- Conformable and good dimensional stability

### Typical Test Values

	Standard UOM	Metric UOM	Test Method
<b>Adhesive Thickness</b>	4.0 mils	0.102 mm	PSTC 133
<b>Liner Thickness</b>	5.5 mils	0.140 mm	PSTC 133
<b>Adhesion to Steel</b>	65 oz/in	7.11 N/cm	PSTC 101 Mod - 1 mil PET
<b>Adhesion to Steel</b>	170 oz/in	18.60 N/cm	PSTC 101 Mod - 2 mil Alu Foil
<b>Shear Strength (at 72 °F)</b>	7 Days		PSTC 107 Mod
<b>Laminating Temperature</b>	68 to 100 °F	20 to 38 °C	
<b>Service Temperature</b>	-30 to 250 °F	-34 to 121 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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