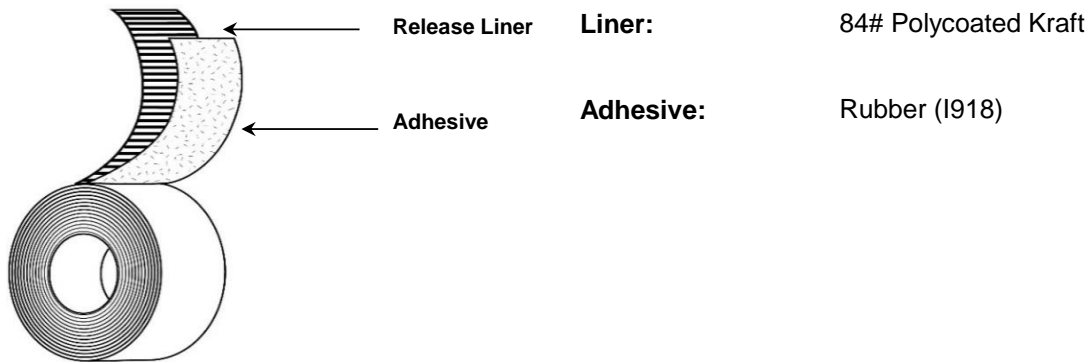


# 6403-84

## Rubber Transfer Tape



**Release Liner**    **Liner:**                    84# Polycoated Kraft

**Adhesive**        **Adhesive:**                Rubber (I918)

### Applications

- General purpose bonding to foams and other low-surface energy materials

### Features

- Rubber Adhesive
- 84# Polycoated Kraft Liner

### Benefits

- High peel strength
- Excellent initial tack
- Good shear strength
- Provides dimensional stability and aids in processing and application
- Moisture resistant

### Typical Test Values

	Standard UOM	Metric UOM	Test Method
<b>Adhesive Thickness</b>	3.0 mils	0.076 mm	PSTC 133
<b>Liner Thickness</b>	6.6 mils	0.168 mm	PSTC 133
<b>Adhesion to Steel</b>	173 oz/in	18.93 N/cm	PSTC 101 Mod - 1 mil PET
<b>Shear Strength (1" x 1" x 1Kg @ 72 °F)</b>	7+ Days		PSTC 107 Mod
<b>Loop Tack</b>	214 oz/in	23.41 N/cm	PSTC 16
<b>Laminating Temperature</b>	68 to 100 °F	20 to 38 °C	
<b>Service Temperature</b>	30 to 150 °F	-1 to 66 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F  
Standard Shelf Life: 12 months from date of shipment

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