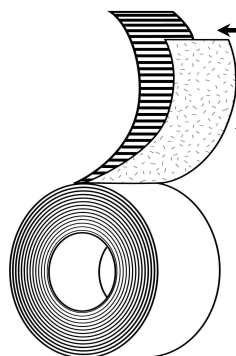


## Acrylic Transfer Tape



Release Liner

Liner:

80# Poly-Coated Kraft

Adhesive

Adhesive:

Acrylic (I630)

### Applications

- Permanent bonding to a variety of foam materials
- Mounting sound damping materials
- Screen print and nameplate applications

### Features

### Benefits

- |                                                                                                            |                                                                                                                                                                                                                                      |
|------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <ul style="list-style-type: none"> <li>• Acrylic Adhesive</li> <li>• 80# Polycoated Kraft Liner</li> </ul> | <ul style="list-style-type: none"> <li>• High tack adhesive</li> <li>• Superior bond to a variety of foam substrates</li> <li>• Excellent peel and shear properties</li> <li>• Conformable and good dimensional stability</li> </ul> |
|------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

### Typical Test Values

	Standard UOM	Metric UOM	Test Method
<b>Adhesive Thickness</b>	2.0 mils	0.051 mm	PSTC 133
<b>Liner Thickness</b>	4.0 mils	0.102 mm	PSTC 133
<b>Adhesion to Steel (Initial)</b>	40 oz/in	4.38 N/cm	PSTC 101 Mod - 1 mil PET
<b>Adhesion to Steel (24 Hr Dwell)</b>	60 oz/in	6.56 N/cm	PSTC 101 Mod - 1 mil PET
<b>Adhesion to Steel (Initial)</b>	72 oz/in	7.88 N/cm	PSTC 101 Mod - 4 mil Alu Foil
<b>Adhesion to Steel (24 Hr Dwell)</b>	88 oz/in	9.63 N/cm	PSTC 101 Mod - 4 mil Alu Foil
<b>Shear Strength (at 72 °F)</b>	>7 Days		PSTC 107 Mod
<b>Laminating Temperature</b>	68 to 100 °F	20 to 38 °C	
<b>Service Temperature</b>	-30 to 220 °F	-34 to 104 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

The information presented herein was prepared at VYBOND GROUP, INC. (Vybond Group, Inc. 2320 Bowling Green Road, Franklin, KY 42134) by qualified technical personnel. To VYBOND'S knowledge, it is true and accurate. However, the information and recommendations are furnished for these products with the understanding that the purchaser or user, as the case may be, will independently determine that the product is suitable for the intended use, and that such use complies with all applicable federal, state, and local laws and regulations. The data are submitted only for the user's information and consideration, and do not constitute a warranty of any kind (including but not limited to a warranty of merchantability or of fitness for a particular purpose), or a representation for which VYBOND assumes any legal responsibility.