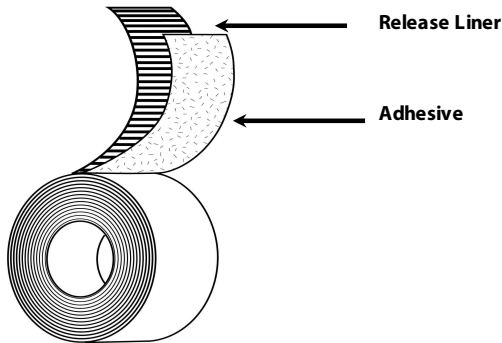


Low-Surface Energy (LSE) & Low VOC Transfer Tape



Liner:	74# Polycoated Kraft
Adhesive:	Acrylic (I626)
Specifications:	<ul style="list-style-type: none"> Passes Automotive Fogging Test: SAE J1756 @ 100 °C as tested Passes Odor Test SAE J1351 Meets numerous other Auto Specs

Applications

- Automotive interior attachments
- Nameplates
- Wire and cable mounting
- LSE and Low VOC bonding
- Vibration and sound damping with fabrics and foams
- Mounting and bonding rigid and flexible plastics as well as foams

Features

- Acrylic Adhesive
- 74# Kraft Liner

Benefits

- Quick initial tack
- Low fogging, low flammability
- High peel and shear properties
- Excellent high and low temperature performance
- Conformable and good dimensional stability

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Adhesive Thickness	2.0 mils	0.051 mm	PSTC 133
Liner Thickness	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel (24 hr dwell)	50 oz/in	5.47 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (24 hr dwell)	140 oz/in	15.32 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Loop Tack	110 oz/in	12.03 N/cm	PSTC 16
Shear Strength	>7 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 375 °F	-34 to 191 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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