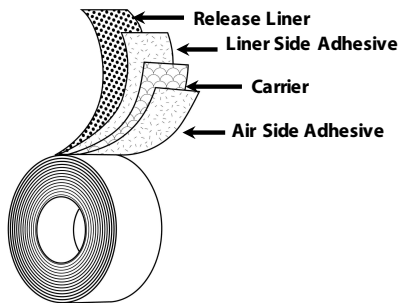


# 33M7H

## Double-Coated Tape



**Liner:** 76lb semi-bleached kraft, silicone release coated on both sides

**Liner Side Adhesive:** Acrylic (I607)

**Backing/Carrier:** 0.5 mil polyester film

**Air Side Adhesive:** Acrylic (I607)

### Applications

- Gasket assembly
- Mounting nameplates, decals, and plastic trim
- Laminating paper, felt, sponge rubber, foam, and plastics

### Features

- Polyester Film Carrier
- Acrylic Adhesive
- 76lb Semi-bleached Kraft Liner

### Benefits

- Support for aid in processing and application
- Conformable
- Excellent anchorage to foams and plastics
- Excellent performance over a wide temperature range
- Humidity and plasticizer migration resistant
- Easy to die-cut and process

### Typical Test Values

	Standard UOM	Metric UOM	Test Method
<b>Total Thickness w/liner</b>	9.9 mils	0.251 mm	PSTC 133
<b>Adhesive Thickness (Air Side)</b>	1.9 mils	0.048 mm	PSTC 133
<b>Adhesive Thickness (Liner Side)</b>	1.9 mils	0.048 mm	PSTC 133
<b>Carrier Thickness</b>	0.5 mils	0.013 mm	PSTC 133
<b>Liner Thickness</b>	5.6 mils	0.142 mm	PSTC 133
<b>Adhesion to Steel (Air Side)</b>	110 oz/in	12.03 N/cm	PSTC 101 Mod
<b>Adhesion to Steel (Liner Side)</b>	120 oz/in	13.13 N/cm	PSTC 101 Mod
<b>Shear Strength (Air Side)</b>	>24 hours		PSTC 107
<b>Shear Strength (Liner Side)</b>	>24 hours		PSTC 107
<b>Laminating Temperature</b>	50 to 150 °F	10 to 65 °C	
<b>Maximum Continuous Use</b>	200 °F	93 °C	
<b>Intermittent Use</b>	250 °F	121 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

The information presented herein was prepared at VYBOND GROUP, INC. (Vybond Group, Inc. 2320 Bowling Green Road, Franklin, KY 42134) by qualified technical personnel. To VYBOND'S knowledge, it is true and accurate. However, the information and recommendations are furnished for these products with the understanding that the purchaser or user, as the case may be, will independently determine that the product is suitable for the intended use, and that such use complies with all applicable federal, state, and local laws and regulations. The data are submitted only for the user's information and consideration, and do not constitute a warranty of any kind (including but not limited to a warranty of merchantability or of fitness for a particular purpose), or a representation for which VYBOND assumes any legal responsibility.