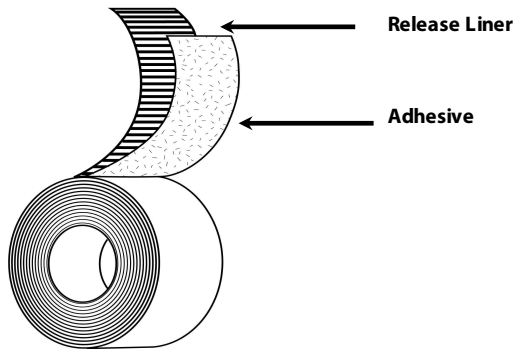


# 2253B

## Transfer Adhesive



**Adhesive:** Acrylic (I605)

**Liner:** 80lb super-calendered, silicone release treated on both sides

### Applications

- Laminating paper, felt, sponge rubber, foam, and plastic
- Gasket assembly
- Mounting decorative trim and sound and vibration damping materials
- Weather stripping

### Features

- Acrylic Adhesive
- 80lb Release Liner

### Benefits

- High heat and humidity resistance
- Excellent performance over a wide temperature range
- Adheres well to foams and plastics including PE, TPO, ABS, and PP
- Non-fogging for automotive applications
- Easy to die-cut and convert

### Typical Test Values

	Standard UOM	Metric UOM	Test Method
<b>Total Thickness w/liner</b>	7.3 mils	0.185 mm	PSTC 133
<b>Adhesive Thickness</b>	2.8 mils	0.071 mm	PSTC 133
<b>Liner Thickness</b>	4.5 mils	0.114 mm	PSTC 133
<b>Adhesion to Steel</b>	60 oz/in	6.56 N/cm	PSTC 101 Mod
<b>Shear Strength</b>	168+ hours		PSTC 107
<b>Laminating Temperature</b>	50 to 150 °F	10 to 65 °C	
<b>Maximum Continuous Use</b>	200 °F	93 °C	
<b>Intermittent Use</b>	250 °F	121 °C	

Recommended Storage Conditions: 40-60% Humidity, 60°F-80°F

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