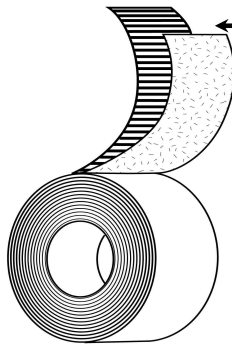


Low-Surface Energy (LSE) & Low VOC Transfer Tape



Release Liner

Liner:

74# Polycoated Kraft

Adhesive

Adhesive:

Acrylic (I626)

Specifications:

Passes Automotive Fogging Test: SAE J1756 @ 100 °C as tested

Passes Odor Test SAE J1351

Meets numerous other Auto Specs

Applications

- Nameplates
- Attaching to powder coated and other LSE finishes
- Cost effective option for many LSE applications
- Bonding to a variety of high and low surface energy materials such as ABS, powder coated paints, TPO, PE, PET, and more

Features

Benefits

- Acrylic Adhesive
- 74# Kraft Liner
- Quick initial tack
- Low fogging, low flammability
- High peel and shear properties
- Excellent high and low temperature performance
- Conformable and good dimensional stability

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Adhesive Thickness	3.0 mils	0.076 mm	PSTC 133
Liner Thickness	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel (24 hr dwell)	58 oz/in	6.35 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (24 hr dwell)	160 oz/in	17.50 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Loop Tack	125 oz/in	13.68 N/cm	PSTC 16
Shear Strength	>7 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 375 °F	-34 to 191 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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