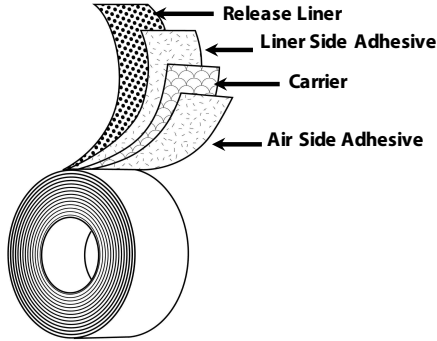


# HFW-395

## Double-Coated Foam Glazing Tape



<b>Liner:</b>	4 mil Blue PP
<b>Liner Side Adhesive:</b>	Acrylic (I625)
<b>Backing/Carrier:</b>	3/32" White Crosslinked Closed Cell PE Foam
<b>Air Side Adhesive:</b>	Rubber (I913)
<b>Specifications:</b>	AAMA 810.1-16 for expanded cellular glazing tape

### Applications

- Seal window glass onto wood, aluminum, or plastic frames
- Seals against air, moisture, light, and dust
- Provides cushioning to absorb vibration and shock
- Thermal insulating and sound deadening

### Features

- Liner Side Acrylic Adhesive
- Foam Carrier
- Air Side Rubber Adhesive
- PE Film Liner

### Benefits

- Good UV resistance for glass-side application
- Moderate shear strength
- Excellent bond to surfaces
- Conformable
- Minimal moisture absorption
- Aggressive adhesion to surfaces
- Lends itself to die-cutting and kiss cuts

### Typical Test Values

	Standard UOM	Metric UOM	Test Method
<b>Overall Thickness (w/liner)</b>	102.0 mils	2.591 mm	PSTC 133
<b>Air-Side Adhesive Thickness</b>	2.0 mils	0.051 mm	PSTC 133
<b>Carrier Thickness</b>	94.0 mils	2.388 mm	PSTC 133
<b>Liner Side Adhesive Thickness</b>	2.0 mils	0.051 mm	PSTC 133
<b>Liner Thickness</b>	4.0 mils	0.102 mm	PSTC 133
<b>Adhesion to Steel (Air Side)</b>	80 oz/in	8.75 N/cm	PSTC 101 Mod - 1 mil PET
<b>Shear Strength</b>	>7 Days		PSTC 107 Mod
<b>Laminating Temperature</b>	68 to 100 °F	20 to 38 °C	
<b>Service Temperature</b>	30 to 160 °F	-1 to 71 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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