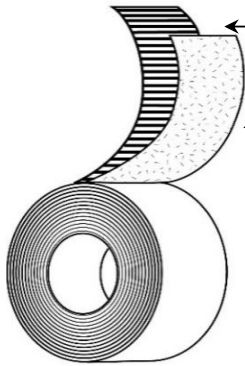


654U-84

LSE & Low VOC Acrylic Transfer Tape



Release Liner

Liner:

84# Polycoated Kraft

Adhesive

Adhesive:

Acrylic (I626)

Specifications:

Adhesive meets various Automotive Specs

Applications

- Bonding foam to rigid and flexible plastics
- Laminating and mounting to ABS, powder-coated paints, TPO, PE, PP, PET, and many low-surface energy materials
- Excellent foam bonding properties
- Low VOC bonding applications

Features

- Acrylic Adhesive
- 84# PC Kraft Liner

Benefits

- Quick initial tack
- Low fogging, low flammability
- High peel and shear properties
- Excellent high and low temperature performance
- Provides dimensional stability and aids in processing and application
- Moisture resistant

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Adhesive Thickness	4.0 mils	0.102 mm	PSTC 133
Liner Thickness	6.6 mils	0.168 mm	PSTC 133
Adhesion to Steel (Air Side)	75 oz/in	8.21 N/cm	PSTC 101 Mod - 1 mil PET
Loop Tack	109 oz/in	11.92 N/cm	PSTC 16
Shear Strength (1" x 1" x 1Kg @ 72 °F)	>7 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 375 °F	-34 to 191 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F
Standard Shelf Life: 12 months from date of shipment

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