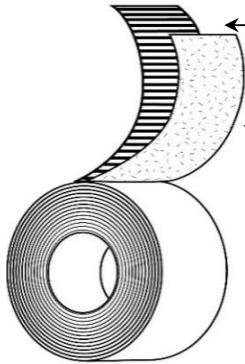


PRELIMINARY



# 654U-WPP

## LSE & Low VOC Acrylic Transfer Tape



←	<b>Release Liner</b>	<b>Liner:</b>	4 Mil White Polypropylene Film
←	<b>Adhesive</b>	<b>Adhesive:</b>	Acrylic (I626)

### Applications

- Bonding foam to rigid and flexible plastics
- Laminating and mounting to ABS, powder-coated paints, TPO, PE, PP, PET, and many low-surface energy materials
- Excellent foam bonding properties
- Low VOC bonding applications

### Features

- Acrylic Adhesive
- Polypropylene Liner

### Benefits

- Quick initial tack
- Low fogging, low flammability
- High peel and shear properties
- Excellent high and low temperature performance
- Lends itself to die-cutting and kiss cuts
- Moisture resistant and tear resistant

### Typical Test Values

	Standard UOM	Metric UOM	Test Method
<b>Adhesive Thickness</b>	4.0 mils	0.102 mm	PSTC 133
<b>Liner Thickness</b>	4.0 mils	0.102 mm	PSTC 133
<b>Adhesion to Steel (Air Side)</b>	71 oz/in	7.77 N/cm	PSTC 101 Mod - 1 mil PET
<b>Shear Strength (1" x 1" x 1Kg @ 72 °F)</b>	>7 Days		PSTC 107 Mod
<b>Laminating Temperature</b>	68 to 100 °F	20 to 38 °C	
<b>Service Temperature</b>	-30 to 375 °F	-34 to 191 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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