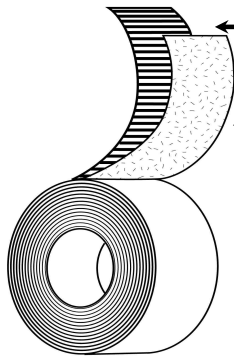


Acrylic Transfer Tape



Release Liner

Liner:

74# Polycoated Kraft Liner

Adhesive

Adhesive:

Acrylic (I639)

Applications

- Laminating and bonding to ether and ester foams and low-perm urethane foams
- Applications requiring resistance to microbial growth
- Applications requiring higher heat resistance

Features

Benefits

- | | |
|--|---|
| <ul style="list-style-type: none"> • Acrylic Adhesive • 74# Polycoated Kraft Liner | <ul style="list-style-type: none"> • Excellent adhesion to a wide variety of substrates • Engineered for foam-to-foam bonding • High temperature resistance • Good shear strength • Resistance to plasticizers • Conformable and good dimensional stability |
|--|---|

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Adhesive Thickness	2.0 mils	0.051 mm	PSTC 133
Liner Thickness	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel	55 oz/in	6.02 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel	160 oz/in	17.50 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Loop Tack	60 oz/in	6.56 N/cm	PSTC 16
Shear Strength (at 72 °F)	7 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 250 °F	-34 to 121 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F
Standard Shelf Life: 12 months from date of shipment

The information presented herein was prepared at VYBOND GROUP, INC. (Vybond Group, Inc. 2320 Bowling Green Road, Franklin, KY 42134) by qualified technical personnel. To VYBOND'S knowledge, it is true and accurate. However, the information and recommendations are furnished for these products with the understanding that the purchaser or user, as the case may be, will independently determine that the product is suitable for the intended use, and that such use complies with all applicable federal, state, and local laws and regulations. The data are submitted only for the user's information and consideration, and do not constitute a warranty of any kind (including but not limited to a warranty of merchantability or of fitness for a particular purpose), or a representation for which VYBOND assumes any legal responsibility.