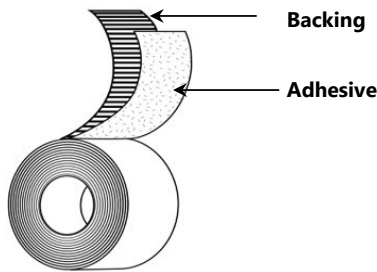


POLYKEN®

813M

General Purpose Carton Sealing Tape



Backing: Polypropylene Film

Adhesive: Synthetic Rubber

Liner: N/A

Colors: Transparent

Specifications: Meets CFR 21.B.175.105 for indirect food packaging

Standard Sizes: 48mm x 50M, 48mm x 100M

Applications

- Sealing light to medium-weight packages
- Bundling and wrapping

Features

- BOPP Film Backing
- Rubber Adhesive

Benefits

- Strong and durable
- Abrasion resistant
- High tack for a secure bond to most corrugate
- No flagging or lifting
- Moisture & chemical resistant

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Total Thickness	1.9 mils	0.048 mm	ASTM D-1000
Adhesion to Steel	46 oz/in	5.03 N/cm	PSTC-101
Tensile Strength	22 lb/in	38.53 N/cm	ASTM D-1000
Elongation	165%		
Max Operating Temp	120 °F	48 °C	

Recommended Storage Conditions: 60-80 °F at 40-60% RH
Standard Shelf Life (at 25 °C): 24 months from date of manufacture.

The information presented herein was prepared at VYBOND GROUP, INC. (Vybond Group, Inc. 2320 Bowling Green Road, Franklin, KY 42134) by qualified technical personnel. To VYBOND'S knowledge, it is true and accurate. However, the information and recommendations are furnished for these products with the understanding that the purchaser or user, as the case may be, will independently determine that the product is suitable for the intended use, and that such use complies with all applicable federal, state, and local laws and regulations. The data are submitted only for the user's information and consideration, and do not constitute a warranty of any kind (including but not limited to a warranty of merchantability or of fitness for a particular purpose), or a representation for which VYBOND assumes any legal responsibility.