



Ludlow Tape™

**DOUBLE-
COATED
TAPES**

Field-tested brands.





Engineered support. Precise bonding.

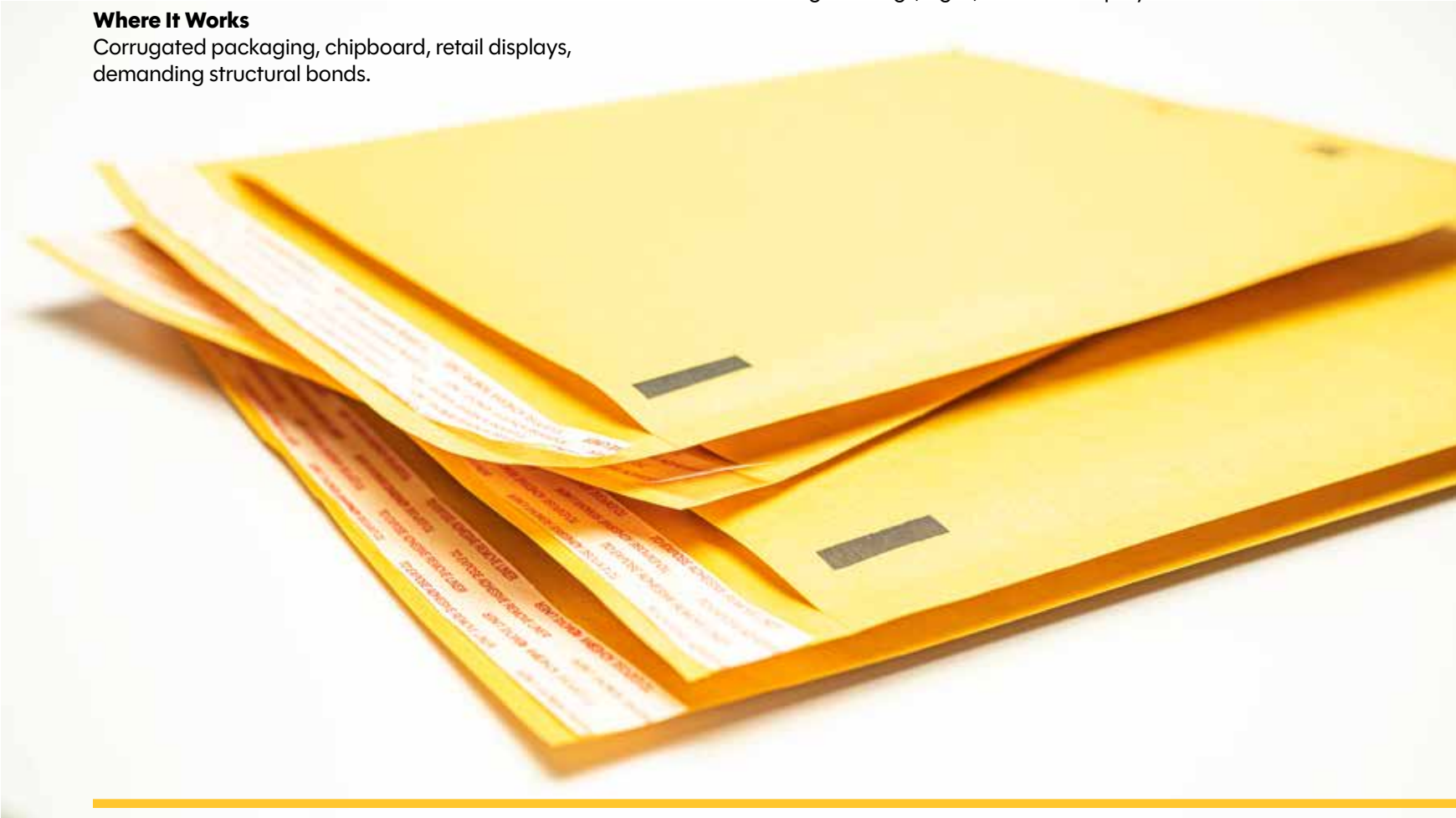
Ludlow Double-Coated Tapes feature a core carrier material with adhesive applied to both sides. This provides structural stability and allows custom adhesive pairings to meet specific surface demands.

M-TAK™

Maximum stability. Tear-resistant core. Engineered with a tough polyester (PET) film carrier, M-Tak provides high tensile strength and stability for demanding structural bonding jobs.

Where It Works
Corrugated packaging, chipboard, retail displays, demanding structural bonds.

- Key Applications**
- Corrugated mailer and box sealing
 - Sealing SBS chipboard packaging
 - Mounting POP tags, signs, and shelf displays



M-TAK™ HI/LO (42# Liner)

Permanent hold on one side. Clean removal on the other. Differential adhesive locks onto signage or displays while releasing cleanly from fixtures and walls, without leaving residue or damaging surfaces.

M-TAK™ SHELF TALKER TAPE (54# Unprinted Liner)

Fast application for retail displays. Holds shelf talkers, danglers, and signage securely to fixtures on a durable film carrier. Finger-lift dry edge speeds up liner removal for quick resets.

M-Tak (54# Liner)

Stock Number
(Adhesive Type)

7420L (HM803)	0.75 in	0.50 in	1,500 ft	6.4 mil	15.3 in	7	28 lb
0234 (HM804)	1.00 in	0.75 in	2,000 ft	6.4 mil	17.5 in	5	40 lb
0235 (HM805)	1.50 in	1.25 in	2,000 ft	6.4 mil	17.6 in	3	35 lb
0235B (HM805)	1.50 in	1.25 in	2,000 ft	6.4 mil	17.6 in	120/pt	N/A
7430L (HM805)	1.75 in	1.50 in	2,200 ft	5.9 mil	17.9 in	100/pt	N/A
7434C (HM805)	1.5 in	1.25 in	1,300 ft	9.7 mil	13.0 in	120/pt	N/A

HBS M-Tak (54# Liner)

7461 (HM805)	1.00 in	0.75 in	1,200 ft	12.7 mil	17.4 in	160/pt	N/A
7463 (HM805)	1.75 in	1.50 in	300 ft	12.7 mil	9.2 in	3	11 lb
7460 (HM805)	1.75 in	1.50 in	1,200 ft	12.7 mil	17.4 in	3	44 lb
7460B (HM805)	1.75 in	1.50 in	1,200 ft	12.7 mil	17.4 in	100/pt	N/A

M-Tak OS (54# Liner)

0802 SIDE A (HM803)	1.50 in	0.75 in	1,500 ft	9.5 mil	17.4 in	3	25 lb
7434B SIDE A (HM805)	1.75 in	1.25 in	1,300 ft	9.7 mil	13.0 in	100/pt	N/A
7434WW (HM805)	1.75 in	1.50 in	1,300 ft	9.7 mil	13.0 in	100/pt	N/A
7435B SIDE B (HM805)	1.75 in	1.25 in	1,300 ft	9.7 mil	13.0 in	100/pt	N/A

7212 (HI: HM806, LO: HM807)	0.75 in	0.50 in	1,300 ft	3.0 mil	11.0 in	7	35 lb
7216 (HI: HM806, LO: HM807)	1.00 in	0.75 in	1,300 ft	3.0 mil	11.0 in	5	50 lb

7178 (HM808)	0.875 in	0.875 in	2,500 ft	4.1 mil	16.8 in	6	45 lb
---------------------	----------	----------	----------	---------	---------	---	-------

Shelf Life & Storage. Ludlow Tapes carry a 3-year shelf life from ship date. To preserve tack and shear strength: Store off the floor in original cartons at 40°F–80°F and 40%–60% relative humidity in a well-ventilated space.

T-TAK™

High-tack hold. Low-profile tissue carrier.

Built with a thin tissue core, T-Tak delivers shear strength and permanent adhesion without adding bulk. It conforms to uneven surfaces and holds up under heavy handling and weight.

Where It Works

Heavy paper stock, light board, curved surfaces, high-speed press equipment.

Key Applications

- Mounting heavy signs, posters, tags, and nameplates
- Closure for shipping boxes and polybags
- Splicing paper-web materials
- High-speed presses and applicators
- Attaching POP displays and promotional materials
- Spot and strip tape applications



T-Tak (42# Liner)

HBS T-Tak (42# Liner)

Stock Number (Adhesive Type)

7308 (HM806)

7309 (HM806)

7310L (HM806)

7311 (HM806)

7316 (HM806)

7327 (HM806)

7359 (HM806)

7801 (HM806)

0321 (HM806)

0322 (HM806)

0317 (HM806)

7349 (HM806)

7964A (BL) (HM806)

0822A (BL) (HM806)

0823A (BL) (HM806)

0411 (HM803)

0128 (HM803)

0466 (HM803)

Roll Width

0.50 in

0.75 in

1.00 in

0.50 in

1.00 in

1.50 in

2.00 in

0.75 in

0.50 in

0.75 in

1.00 in

0.75 in

0.50 in

0.75 in

1.00 in

0.50 in

0.75 in

1.00 in

Adhesive Width

0.250 in

0.50 in

0.750 in

0.250 in

0.750 in

1.250 in

1.750 in

0.500 in

0.250 in

0.500 in

0.750 in

0.500 in

0.375 in

0.500 in

0.750 in

0.250 in

0.500 in

0.750 in

Roll Length

216 ft

216 ft

216 ft

1,300 ft

1,300 ft

1,300 ft

1,300 ft

1,500 ft

2,000 ft

2,000 ft

2,000 ft

4,500 ft

1,320 ft

1,320 ft

1,320 ft

1,300 ft

1,300 ft

2,000 ft

Tape Thickness

3.7 mil

3.7 mil

3.7 mil

3.7 mil

3.7 mil

3.7 mil

3.7 mil

3.7 mil

3.7 mil

3.7 mil

3.7 mil

3.7 mil

3.7 mil

3.7 mil

3.7 mil

3.7 mil

3.7 mil

3.7 mil

Typical Roll Diameter

5.8 in

5.8 in

5.8 in

11.5 in

11.5 in

11.5 in

11.5 in

11.8 in

14.0 in

14.0 in

14.0 in

19.8 in

11.7 in

11.7 in

11.7 in

11.5 in

11.5 in

14.0 in

Rolls Per Case

48

32

24

10

5

3

2

7

10

7

5

7

10

7

5

10

7

5

Case Weight

13 lb

14 lb

16 lb

15 lb

17 lb

16 lb

16 lb

18 lb

22 lb

25 lb

25 lb

53 lb

15 lb

12 lb

13 lb

14 lb

15 lb

26 lb

Shelf Life & Storage. Ludlow Tapes carry a 3-year shelf life from ship date. To preserve tack and shear strength: Store off the floor in original cartons at 40°F–80°F and 40%–60% relative humidity in a well-ventilated space.

Let's talk tape. Choosing the right tape starts with understanding the specs. Here is what some of the key terms mean.

TAPE SPECIFICATION & TERMINOLOGY

GSI (Glue-Side In)

Adhesive faces inward on the roll (standard setup).

HBS (High Bond Strength)

HBS means higher overall adhesion. Ideal in demanding, high-stress shipping and sealing applications.

HI/LO

Differential adhesive system featuring high tack on one side, low tack on the other.

Finger-Lift Edge

Dry edge left on the liner for fast peeling and easier application.

BL (Bilingual)

Release liner printed in both English and French.

OS (Offset)

Adhesive coating shifted to one side, leaving a wider dry release edge.

Thickness (Caliper and Gauge)

Distance through backing and adhesive. Select based on application; thicker is not always better.

Adhesion (Peel)

Force required to break the bond between tape and surface.



The information presented herein was prepared at VYBOND GROUP, INC. (Vybond Group, Inc., 2320 Bowling Green Road, Franklin, KY 42134) by qualified technical personnel. To VYBOND's knowledge, it is true and accurate. However, the information and recommendations are furnished for these products with the understanding that the purchaser or user, as the case may be, will independently determine that the product is suitable for the intended use and that such use complies with all applicable federal, state, and local laws and regulations. The data are submitted only for the user's information and consideration and do not constitute a warranty of any kind (including but not limited to a warranty of merchantability or of fitness for a particular purpose) or a representation for which VYBOND assumes any legal responsibility.

Ludlow Tape™

Keeps Jobs Moving

Built on a foundation of trusted performance and material integrity, Ludlow tapes handle the demands of commercial print, packaging, and display under real-world pressure.

Engineered to hold under load.

VYBOND™

2320 Bowling Green Rd., Franklin, KY 42134
1-800-343-7875 • Fax 1-800-328-4822
vybond.com • 4168_9-26