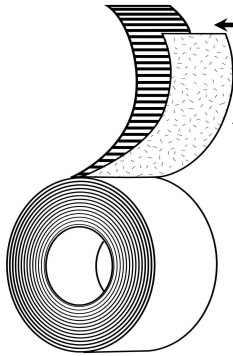


## Low-Surface Energy (LSE) Acrylic Transfer Tape



**Release Liner**

**Liner:**

74# Polycoated Kraft

**Adhesive**

**Adhesive:**

Acrylic (I627)

### Applications

- Excellent edge wrap resistance for foam bonding
- Bonds to foams and other LSE surfaces

### Features

- Acrylic Adhesive
- 74# Polycoated Kraft Liner

### Benefits

- Excellent initial tack and high peel strength
- Medium shear and temperature resistance
- Chemical and plasticizer resistance
- Excellent long-term aging characteristics
- Excellent adhesion to LSE surfaces
- Conformable and good dimensional stability

### Typical Test Values

	Standard UOM	Metric UOM	Test Method
<b>Adhesive Thickness</b>	3.8 mils	0.097 mm	PSTC 133
<b>Liner Thickness</b>	5.5 mils	0.140 mm	PSTC 133
<b>Adhesion to Steel</b>	106 oz/in	11.60 N/cm	PSTC 101 Mod - 1 mil PET
<b>Loop Tack</b>	118 oz/in	12.91 N/cm	PSTC 16
<b>Shear Strength (at 72 °F)</b>	>40 Hours		PSTC 107 Mod
<b>Laminating Temperature</b>	68 to 100 °F	20 to 38 °C	
<b>Service Temperature</b>	-30 to 220 °F	-34 to 104 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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