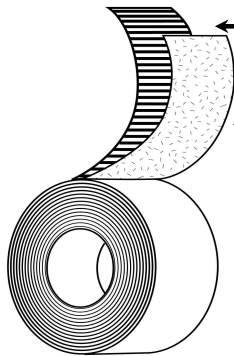


Acrylic Transfer Tape



Release Liner

Liner:

80# Polycoated Kraft

Adhesive

Adhesive:

Acrylic (I630)

Applications

- Permanent bonding to a variety of foam materials
- Mounting sound damping materials
- Screen print and nameplate applications

Features

- Acrylic Adhesive
- 80# Kraft Liner

Benefits

- High tack adhesive
- Superior bond to a variety of foam substrates
- Excellent peel and shear properties
- Conformable and good dimensional stability

Typical Test Values

| | Standard UOM | Metric UOM | Test Method |
|--|---------------|---------------|-------------------------------|
| Adhesive Thickness | 3.0 mils | 0.076 mm | PSTC 133 |
| Liner Thickness | 4.0 mils | 0.102 mm | PSTC 133 |
| Adhesion to Steel (Initial) | 46 oz/in | 5.03 N/cm | PSTC 101 Mod - 1 mil PET |
| Adhesion to Steel (24 Hr Dwell) | 70 oz/in | 7.66 N/cm | PSTC 101 Mod - 1 mil PET |
| Adhesion to Steel (Initial) | 80 oz/in | 8.75 N/cm | PSTC 101 Mod - 4 mil Alu Foil |
| Adhesion to Steel (24 Hr Dwell) | 96 oz/in | 10.50 N/cm | PSTC 101 Mod - 4 mil Alu Foil |
| Shear Strength (at 72 °F) | >7 Days | | PSTC 107 Mod |
| Laminating Temperature | 68 to 100 °F | 20 to 38 °C | |
| Service Temperature | -30 to 220 °F | -34 to 104 °C | |

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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