

Automotive Specifications

Driving Performance Through Proven Adhesive Solutions

At Vybond, we bring decades of experience supplying high-performance adhesive tapes to the automotive industry under our trusted Adchem brand. Our products are engineered to meet a broad range of OEM and Tier 1 specifications and have been validated through rigorous testing. Test reports are available upon request to confirm compliance with specific performance standards.

As leaders in adhesive innovation, we continuously develop new tape solutions and evaluate them against evolving industry requirements. If you don't find the exact product or specification you need, please reach out—our technical experts are here to assist with tailored solutions for your application.

Specifications

MAHLE

Specification	Product
AR.06614	4377M, 4380M, 4390M, 256M

Based on testing conducted by MAHLE (formerly Delphi Thermal Systems)

Ford

Specification	Product
ESA-M11P19-A	2016M, 254M, 256M, 3175M, 5000M, 4377M, 4380M, 4379M, 4390M, 5944M, 652, 653, 654M, 654T, 655
ESB-M11P8-A	2016M, 254M, 3175M, 5000M, 4377M, 4379M, 4390M, 5944M, 653, 654M, 654T, 655
ESB-M3G76-B2	1142U, 154M, 156M, 2016M, 254M, 256M, 3175M, 5000M, 4132M, 4148M, 4377M, 4380M, 4379M, 4390M, 5944M, 652, 653, 654M, 654T, 654U, 655, 7744, 852, 854M, 854U
ESH-M11P19-B2	4377M, 4380M, 4379M, 4390M
WSS-M11P62-A	254M, 256M, 4377M, 4380M, 652, 653, 654M, 654T, 654U, 655
WSS-M99P48-B3 Interior, at or above beltline	1142U, 154M, 2016M, 4132M, 4148M, 4377M, 4379M, 4390M, 5944M, 652, 653, 654M, 654T, 654U, 655, 7743, 7744, 852, 854M, 854U

Automotive Specifications

General Motors

Specification	Product
GMW14892	4379M, 4390M, 652, 653, 654M, 654T, 654U, 655, 7744, 852, 854M, 854U
GMW16443 Type 1 & 2	1142U, 154M, 156M, 2016M, 254M, 256M, 3175M, 5000M, 4132M, 4148M, 4377M, 4380M, 4379M, 4390M, 5944M, 652, 653, 654M, 654T, 654U, 655, 7744, 852, 854M, 854U
GM9985281	654U, 655, 7744

Nissan

Specification	Product
NES M 8506 Class 1 Interior	154M, 2016M, 4132M, 4148M, 4377M, 4379M, 4390M, 652, 653, 654M, 654T, 655, 7744

Stellantis

Specification	Product
FCA MS.90075	1142U, 154M, 156M, 2016M, 254M, 256M, 3175M, 5000M, 4132M, 4148M, 4377M, 4380M, 4379M, 4390M, 5944M, 652, 653, 654M, 654T, 654U, 655, 730, 7744, 852, 854M, 854U
FCA PF-10770	2016M, 254M, 256M, 3175M, 5000M, 4132M, 4148M, 4377M, 4380M, 4379M, 4390M, 5944M, 653, 654M, 654T, 655, 730, 7744, 852, 853, 854M, 854T, 854U, 855
MS-CC-240	653, 654U, 655, 7744

Toyota

Specification	Product
TSK6712G	4379M, 4390M
TSK5702G	154M, 2016M, 4379M, 4390M, 4377M, 653, 654M, 654T
TSK6505G	4379M, 4390M, 654T

As always, please use the information here as a guide. Exact fitness for use will always depend on the many details of your specific application. We always recommend conducting your own specific tests to ensure a successful outcome.