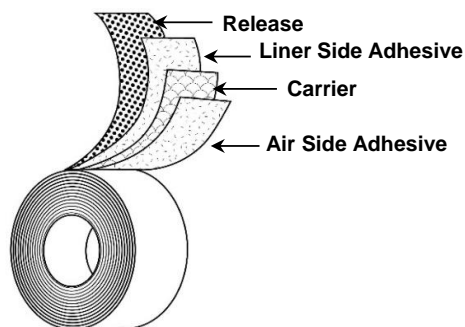


Tissue-Supported LSE & Low VOC Double-Coated Tape



Liner:	12PT Board
Adhesive:	Acrylic (I626)
Carrier:	Tissue
Specifications:	Meets numerous Auto Specs

Applications

- Automotive interior applications
- Insulation
- Foam-to-foam or foam-to-plastic bonding
- LSE and Low VOC
- Headliners
- Panel electronics
- Substrates including ABS, TPO, powder coated paints, PE, PP, and foams

Features

- Acrylic Adhesive
- Tissue Supported
- 12pt Board Liner

Benefits

- Quick initial tack
- Low fogging, low flammability
- High peel and shear properties
- Excellent high and low temperature performance
- Facilitates clean die-cuts
- Conformable
- Rigid liner facilitates processing and application
- Suitable for die-cutting and kiss cutting

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Thickness (Carrier & Adhesive)	5.0 mils	0.127 mm	PSTC 133
Liner Thickness	12.0 mils	0.305 mm	PSTC 133
Adhesion to Steel (Air Side)	80 oz/in	8.75 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Liner Side)	95 oz/in	10.39 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Air Side)	160 oz/in	17.50 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Adhesion to Steel (Liner Side)	165 oz/in	18.05 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Shear Strength	>7 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 375 °F	-34 to 191 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F
Standard Shelf Life: 12 months from date of shipment

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