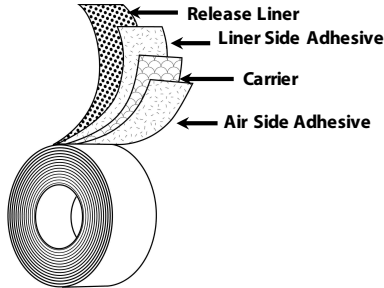


33M6H

Double-Coated Tape



- Liner:** 60lb semi-bleached kraft, silicone release coated on both sides
- Liner Side Adhesive:** Acrylic (I617))
- Backing/Carrier:** 0.5 mil polyester film
- Air Side Adhesive:** Acrylic (I617))

Applications

- Polybag sealing
- Laminating paper, felt, sponge, rubber, foam, and plastic
- Gasket Assembly
- Mounting nameplates, decals, and plastic trim

Features

- Polyester Film Carrier
- Acrylic Adhesive
- 60lb Semi-bleached Kraft Liner

Benefits

- Support for aid in processing and application
- Conformable
- Excellent anchorage to foams and plastics
- Excellent performance over a wide temperature range
- Humidity and plasticizer migration resistant
- Easy to die-cut and process

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Total Thickness w/liner	7.8 mils	0.198 mm	PSTC 133
Adhesive Thickness (Air Side)	1.9 mils	0.048 mm	PSTC 133
Adhesive Thickness (Liner Side)	1.9 mils	0.048 mm	PSTC 133
Carrier Thickness	0.5 mils	0.013 mm	PSTC 133
Liner Thickness	3.5 mils	0.089 mm	PSTC 133
Adhesion to Steel (Air Side)	90 oz/in	9.85 N/cm	PSTC 101 Mod
Adhesion to Steel (Liner Side)	100 oz/in	10.94 N/cm	PSTC 101 Mod
Shear Strength (Air Side)	>24 hours		PSTC 107
Shear Strength (Liner Side)	>24 hours		PSTC 107
Application Temperature	50 to 150 °F	10 to 65 °C	
Laminating Temperature	50 to 150 °F	10 to 65 °C	
Maximum Continuous Use	200 °F	93 °C	
Intermittent Use	250 °F	121 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

The information presented herein was prepared at VYBOND GROUP, INC. (Vybond Group, Inc. 2320 Bowling Green Road, Franklin, KY 42134) by qualified technical personnel. To VYBOND'S knowledge, it is true and accurate. However, the information and recommendations are furnished for these products with the understanding that the purchaser or user, as the case may be, will independently determine that the product is suitable for the intended use, and that such use complies with all applicable federal, state, and local laws and regulations. The data are submitted only for the user's information and consideration, and do not constitute a warranty of any kind (including but not limited to a warranty of merchantability or of fitness for a particular purpose), or a representation for which VYBOND assumes any legal responsibility.